

8

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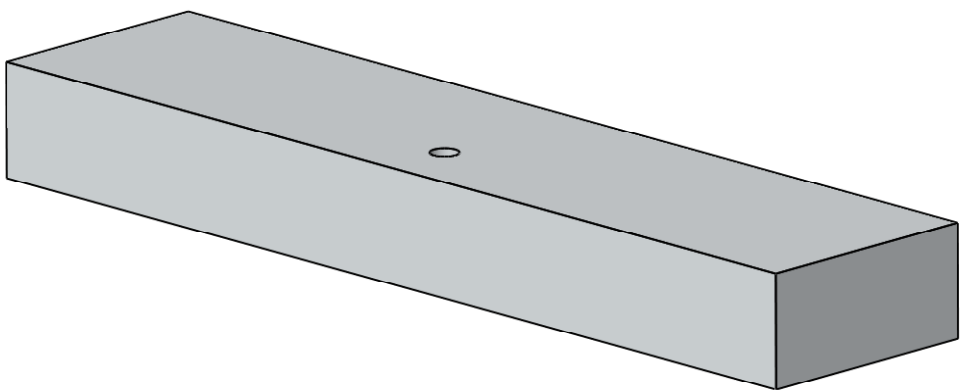
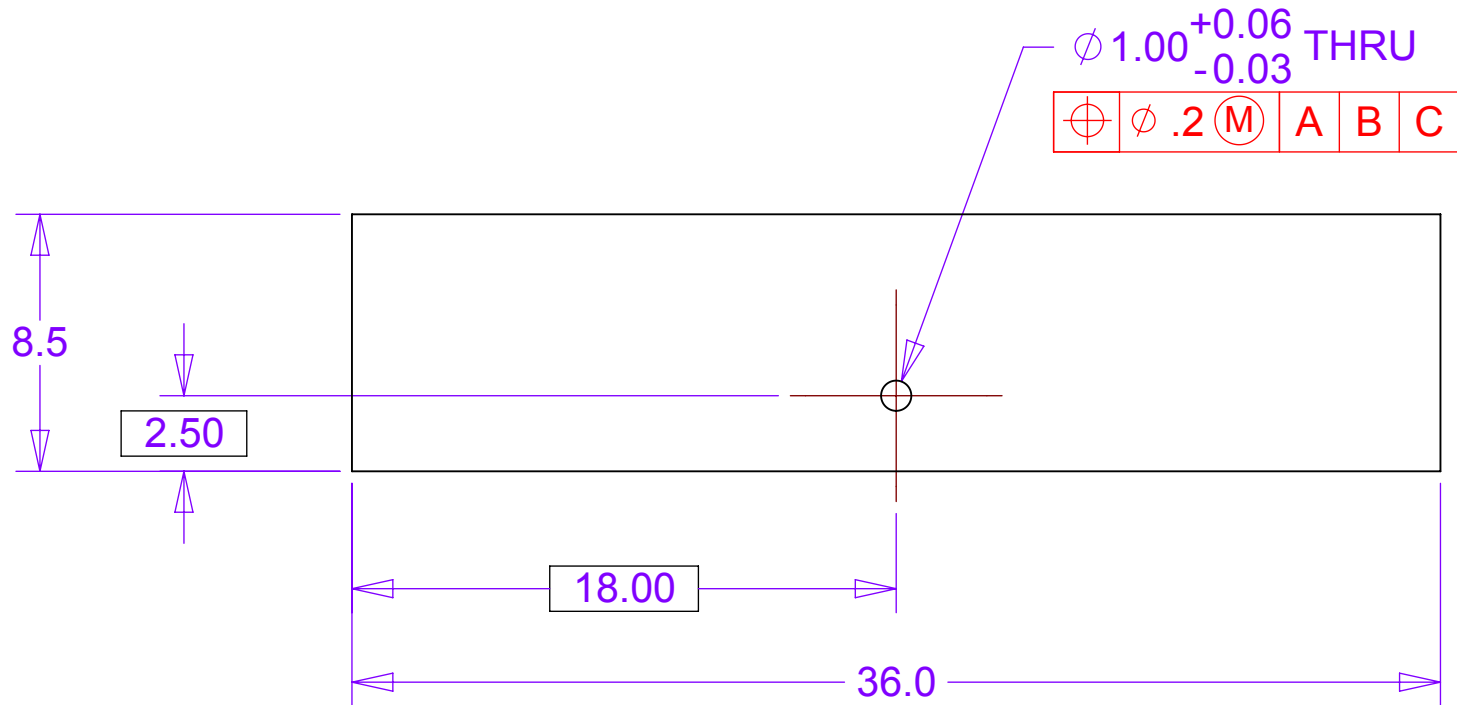
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REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		

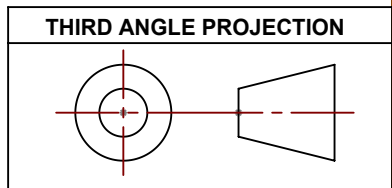


MATERIAL: ALUMINUM

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING			HYTEC, INC	
	DESIGNER	SIGNATURE	DATE	TITLE	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	Drawn	Roger L. Smith	5/10/2010	PHENIX CENTRAL UPGRADE FVTX DETECTOR INNER THERMAL MOUNT PLACEMENT JIG SPACER	DWG. NO. 111-PHX-01-5313 D SIZE 1 of 1
ANGULAR .X = +/- 30' .XX = +/- 15'	Checked	Walt Sondheim	5/25/2010		
SURFACE FINISH = 250	Engineer	RJ Ponchione	5/10/2010		
	Approved	Walt Sondheim	5/25/2010		
FINISH				SCALE 4:1	REVISION
PART NO. 111-PHX-01-5313-1					